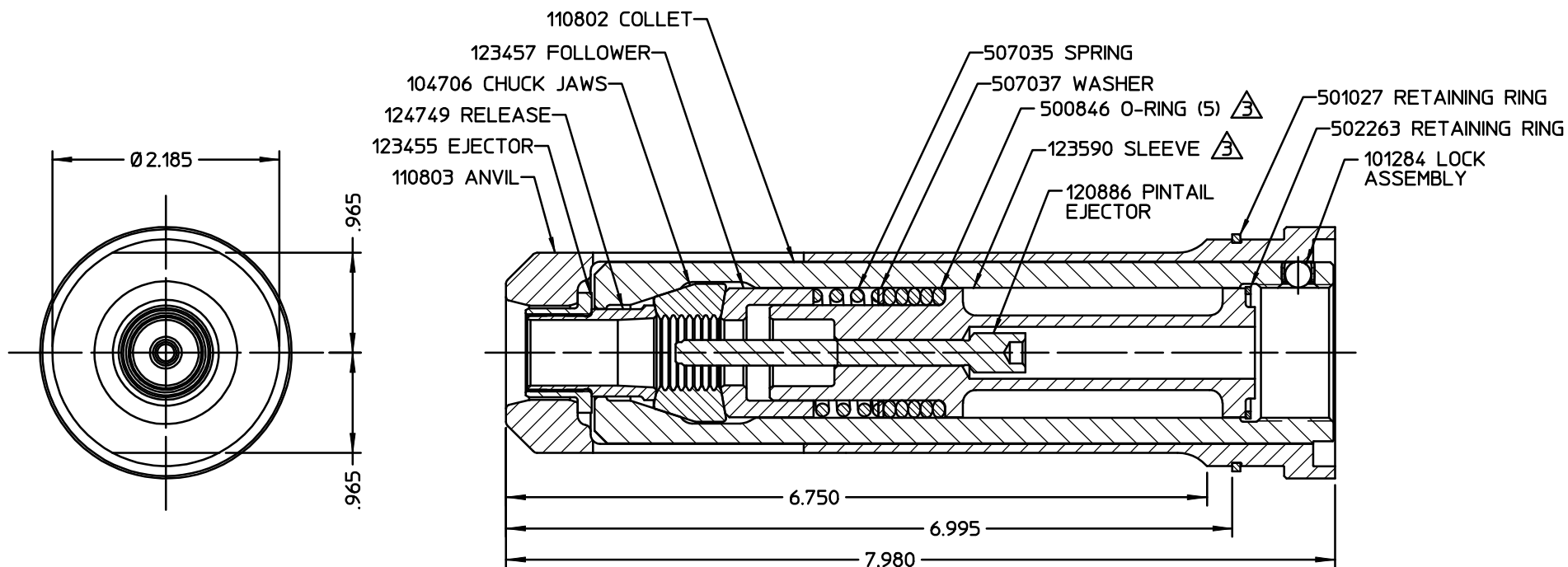


REV	DESCRIPTION	DATE
B	SPRING & O-RING COMBINATION WAS O-RING STACK RELEASE 124749 WAS 123579, 124751 WAS 124065	03-10-97
C	UPDATED DRAWING PICTORIALY	09/10/04



NOTES:


1 COLLET AND LOCK ASSEMBLY 110805 CONSISTS OF:  
COLLET 110802, NOT AVAILABLE SEPARATLY  
LOCK ASSEMBLY 101284,  
RELEASE 124749,  
EJECTOR 123455.

2 RELEASE AND EJECTOR KIT 123459 CONSISTS OF:  
RELEASE 124749,  
EJECTOR 123455.

 ASSEMBLE SLEEVE AND O-RINGS PER  
HUCK SPEC. 42-491.

4 SHIP WITH CAUTION TAG 590152.

5 RELEASE AND EJECTOR ASSEMBLY TOOL  
124751 OPTIONALLY AVAILABLE.

FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	RAW OR STOCKED STATE						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	NOSE ASSEMBLY -20 C50L			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: CHR.	CK:	DATE: 09/10/10	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.	B	99-5009	
SURFACES TO BE  WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			